# Converting from tiller to wheel steering

STEP BY STEP

If you have a tiller-steered boat and would rather have a wheel, how do you go about converting it? David Harding sees how it's done to a Hanse 315

o many traditionalists and dyed-in-the-wool dinghy sailors, a wheel is something you only have when a boat becomes too big for a tiller. Tillers are simple and direct: they give the best feel and precision, combined with an instant indication of how much helm the boat's carrying.

Time was when tillers were the norm. A wheel would be fitted if the owner or builder preferred it or, more commonly, where the size or layout of the boat made a tiller impractical. If, for example, you have a long, narrow-beamed boat, the tiller might take up a lot of length and the beam be insufficient to accommodate its arc.

Otherwise, why fit a wheel? Why be stuck in the stern, away from the sheets and winches, far from the protection of the sprayhood and with a limited range of steering positions when, with a tiller, you can move around so much more easily, sit further forward and outboard more comfortably and have a better view of where you're going?

In recent decades, however, tillers have fallen from favour. An



Designed originally with tiller steering as standard, the Hanse 315 has a coaming that's angled to give the helmsman a comfortable perch when the boat heels...



increasing number of people have started sailing in cruisers without having worked their way up from dinghies or keelboats. To many of them, a yacht isn't a proper yacht unless it has a wheel. Besides, a



... while the tiller also allows him to sit well forward, close to the mainsheet and protected by the sprayhood

wheel is easier to understand: turn it right to turn right.

That said, some performance yachts that could fit tillers choose to use wheels, and even some dinghy sailors like them. There are arguments both ways.

Whatever the reasons, the fact is that wheels are now being fitted to ever-smaller boats. Any broker will tell you that some prospective customers won't buy a second-hand boat over 30ft (9m) or so unless it has a wheel.

#### Going with the flow

Let's take the Hanse 315 as an example to illustrate this trend. When she was launched as the Hanse 311 in 2002, tiller steering came as standard. Only around 5% of buyers chose the optional wheel. By the time the 311 was relaunched as the 315 a year or so later, the tiller/wheel split was 50/50. Now, on the 325, it's wheel only. That's how dramatic the shift has been in just 10 years.

This insistence on wheels has

presented a new challenge to brokers and those selling tillersteered yachts of the size and type that are now built with wheels as standard: sometimes people won't buy them unless they have a wheel.

I have heard of multiple recent instances of tiller-to-wheel conversions to secure sales, so when Dave Freeman of Aztec Marine, the UK dealer for Jefa steering, told me he was converting a Hanse 315, it seemed a good idea to see what was involved.

#### Is your boat suitable?

Not every boat lends itself to conversion. Jefa offer some useful guidance and measurements before you start. These are for a rack-and-pinion steering system, which gives the most direct linkage. If it won't fit, you might be able to use cable steering with a quadrant. First, you need enough space between the cockpit seats for a wheel (whose centre will be 710mm/28in above the sole). You will need at least 350mm (14in) of

clear space abaft the wheel for the helmsman, and to allow another 180mm (7in) to the centre of the pedestal to get an idea of where it will go.

Beneath the cockpit sole - in the aft cabin or cockpit locker, for example - you need a depth of about 10-12cm (4-5in) and lateral space of 25cm (10in) to port or starboard of the centre of the pedestal. You will also need to be able to fit the drag-link (link bar) between the rudder stock and the output lever that attaches beneath the pedestal.

Also check the rudder stock. It needs to be accessible and, if it runs in a tube all the way up, you will have to drop the rudder, cut the tube and fit a splashpreventing gaiter because the tiller arm has to fit directly to the rudder stock.

If you have a row of ticks in the appropriate boxes you should be able to go ahead.

On the Hanse 315 it was a straightforward job because the boat had been built to accept the conversion, as are a lot of boats built in the past 15 years or so. The rudder tube stopped part way up the stock, the cockpit sole was reinforced and access presented no problems.

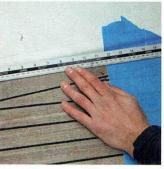
### **Marking and cutting**



The first job is to remove the now-redundant tiller.



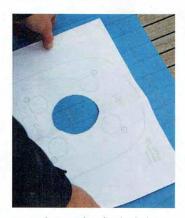
Then it's time for lots of measuring and masking. The aftermost blue tape marks the forward end of the stern seat...



... from where 350mm is measured. That's where the aft end of the wheel will be.



After more measuring and 4 checking to make sure everything's square and central...



... the template for the holes to secure the pedestal is positioned temporarily and the holes are marked.



Time to start drilling - this is 6 just a pilot hole for the centre of the pedestal...

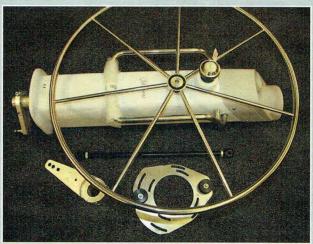


... before the 105mm (4in) hole saw is brought into action.



The panel has been cut out in the aft cabin and the hole in the cockpit sole appears.

#### Getting ready to convert



The kit includes the wheel, pedestal assembly (here with the output lever attached to the drive tube that runs down the middle of the pedestal), drag-link bar and stop-ring



Here's a close-up of the output lever on the bottom of the drive tube. It will have to be removed and refitted later



The rudder tube only extends part way up, giving easy access to the stock



#### Marking and cutting continued...



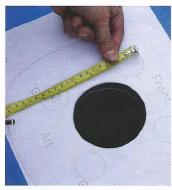
With the wheel fitted and the binnacle moulding removed from the top, the pedestal is put into position...



measurements are taken, checked and rechecked.



With the measurements confirmed as accurate, the template is taped into position on the cockpit sole.



12 With the pedestal 15... a few more measurements With the pedestal removed, are triple-checked...



... before the fixing holes for the pedestal are drilled.



14 Inreau-looking is used in the securing Thread-locking compound studs as they're wound into the base of the pedestal...



... which is placed into position for a moment to make sure everything fits.



The template and masking 16 tape have done their job and can now be removed.

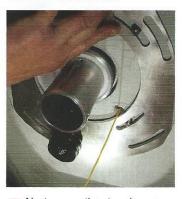
## Fitting the pedestal



A mousing line is threaded through the conduit for the electrical cable that runs down inside the pedestal. Here we're



... and then the pedestal, minus 3 ... and then the post-the wheel for ease of handling, is lowered into place for what should be the final time.



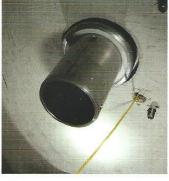
5 Next comes the stop-ring – a plate that incorporates the rudder stops...



With the length of drag-link used here, the angle is 8°, so the ring is rotated accordingly before being tightened.



Plenty of sealing compound is applied around the base and the fixing studs...



This is what it looks like from the aft cabin, with the drive tube protruding and the mousing line threaded through.



... and a degree scale so the 6 correct offset angle can be achieved. This is to make sure the output lever (to be fitted on the bottom of the drive tube) and the tiller arm are set at the angle that gives the best mechanical advantage when they're connected by the drag-link bar.



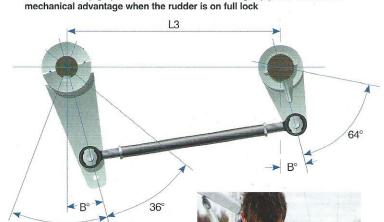
8 Now the output lever is fitted over the drive tube with the keyway.



Here the output lever is in 9 Here the output. starboard side as we look aft to the rudder stock.



Fixing the drag-link to the Output lever.



The tiller arm (left) on the rudder stock is longer than the output lever on the drive tube (right). Combined with the offset angle (B), this maximises

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Its length adjusted (there's about 100mm of adjustment), the drag-link is secured to the tiller arm.

The tiller arm, here secured to the rudder stock with pinch-bolts, has an inboard and an outboard position for the drag-link. Outboard gives lower gearing - more turns of the wheel to move the rudder. Moving it in towards the stock gives higher gearing.



Back on deck, the electrical Back on decis, and cabling can now be fed down through the conduit.



With the instruments installed and a smart new wheel fitted it's job done: tiller becomes wheel

CONTACT: Jefa, www.jefa.com · Aztec Marine, Jefa UK distributors, 02380 455112 · www.aztecmarine.co.uk Aztec Marine and Jefa's sales director will be on stand G093 at the Southampton Boat Show

# Is it a job for a practical boat

On boats that, like the Hanse, were built with wheel steering in mind, conversion shouldn't be a difficult job. Most important is to measure, check and measure again before cutting or drilling. Two pairs of hands make life much easier than just one: three is better still.

If you're converting a boat that wasn't designed to have a wheel it's going to be more complicated, but the suppliers of the steering system you choose should be able to offer advice and support for a DIY installation.

#### **FACTS AND FIGURES**

COST OF CONVERSION KIT: £3,433

TOOLS NEEDED: drills, hole saw (105mm/4in) spanners, Allen key, sealant, thread-lock, rulers, pencil, masking tape, tape measures, lights/torches

TIME TAKEN: three hours for three men, plus the time to clear the cockpit locker and cut out the panel in the headliner